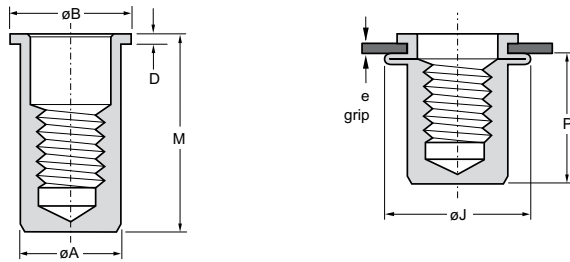




For installation information please refer to the tooling overview and manuals on our website.  
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site Web.  
 Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.  
 Per informazioni sull'installazione preghiamo consultare i manuali e la panoramica degli attrezzi sul nostro sito web.  
 Para ver información sobre máquinas de colocación, consulte nuestra página web, apartados visión general de máquinas y manuales.

English	Français	Deutsch	Italiano	Español
Large flange	A collerette	Flachkopf	Flangiato	Ala ancha
Closed end	Borgne	Geschlossen	Fondo cieco	Fondo cerrado
Aluminium alloy* (2.5 % Mg)	Alliage d'aluminium* (2.5% Mg)	Aluminium* (2.5 % Mg)	Lega di alluminio* (2.5% Mg)	Aluminio* (2.5% Mg)
Natural	Brut	Blank	Nessuna finitura	Natural

\* : AA 5052, DIN 1725, AlMg2.5, Werkstoff 3.3523



Thread filetage / Gewinde / filetto / rosca	e (grip)		5.10 6.10 7.10 9.10 11.10	øA max.	øB ±0.35	D ±0.15	øJ max.	M ± 0.35	P max.	Part No/ref
	min.	max.								
M3 x 0.5	0.25	2.00	5.10	5.00	8.00	0.75	7.00	14.00	10.00	0GM68-00320
M4 x 0.7	0.25	3.00	6.10	6.00	10.00	0.75	8.10	15.50	10.80	0GM68-00430
	3.00	4.50						17.00		0GM68-00445
M5 x 0.8	0.25	3.00	7.10	7.00	11.00	1.00	9.60	19.00	14.30	0GM68-00530
	3.00	5.50						21.50		0GM68-00555
M6 x 1.0	0.50	3.00	9.10	9.00	13.00	1.50	12.10	23.00	17.50	0GM68-00630
	3.00	5.50						26.00		0GM68-00655
M8 x 1.25	0.50	3.00	11.10	11.00	16.00	1.50	14.50	24.00	19.00	0GM68-00830
	3.00	5.50						27.00		0GM68-00855

all dimensions in mm / en millimètres / alle Maße in mm / in millimetri / en milímetros

Thread filetage / Gewinde / filetto / rosca	TORQUE APPLIED PLATE HELD STATIONARILY RELATIVE TO INSERT	PULL-OUT kN	TORQUE APPLIED SPACER	PUSH-OUT kN
	Recommended max. torque Nm max.		Torque-to-turn Nm min.	
M3 x 0.5	1.2	3.4	0.7	1.1
M4 x 0.7	4.0	4.9	1.7	1.6
M5 x 0.8	5.3	6.0	1.8	2.0
M6 x 1.0	10.8	8.6	2.3	3.6
M8 x 1.25	23.0	12.3	6.9	4.5